



# WEIR BOX SPECIFICATION

## SECTION 11222 OPEN CHANNEL FLOW WEIR BOX

### PART 1 GENERAL

#### 1.1 SECTION INCLUDES

- A. Weir boxes.

#### 1.2 RELATED SECTIONS

#### 1.3 REFERENCES

- A. ASTM D 638 – Standard Test Method for Tensile Properties of Plastics.
- B. ASTM D 790 – Standard Test Methods for Flexural Properties of Unreinforced and Reinforced Plastics and Electrical Insulating Materials.
- C. ASTM D 2583 – Test Method for Indentation Hardness of Rigid Plastics by Means of a Barcol Impressor.
- D. ISO 1438/1-1980 – Water Flow Measurement in Open Channels Using Weirs and Venturi Flumes – Part 1: Thin Plate Weirs.

#### 1.4 SUBMITTALS

- A. Submit under provisions of Section 01300.
- B. Product Data: Test results of representative fiberglass reinforced plastic laminate.
- C. Shop Drawings: Show:
  - 1. Critical dimensions, jointing and connections, fasteners and anchors.
  - 2. Materials of construction.
  - 3. Sizes, spacing, and location of structural members, connections, attachments, openings, and fasteners.
  - 4. Colors.
- D. Samples: 8-inch square sample of representative fiberglass reinforced plastic laminate.
- E. Manufacturer's installation instructions.

#### 1.5 DELIVERY, STORAGE, AND HANDLING

- A. Store products indoors or in weather protected area until installation. Protect from construction traffic and damage.

### PART 2 PRODUCTS

#### 2.1 MANUFACTURER

- A. The product shall be manufactured by TRACOM, Inc.; 6575-A Industrial Way, Alpharetta, Georgia 30004; Toll-Free Voice (877) 435-8637, Toll-Free Fax (866) 435-8637, [www.tracomfrp.com](http://www.tracomfrp.com).
- B. Requests for substitution must be made in writing and received by the engineer's office a minimum of ten (10) business days before bid opening. Substitutions shall be made in accordance with the provisions of Section 01600.



- C. Substitutions: Manufacturers not pre-approved shall not be allowed.
- D. Warranty: Weir boxes shall be warranted to be free of defects in workmanship and materials for a period of two years from shipment.

## 2.2 WEIR BOXES

- A. Weir Box Type: Provide weir boxes of the following types:
  - 1. Size: \_\_\_\_\_ L x \_\_\_\_\_ W x \_\_\_\_\_ H.
- B. Construction:
  - 1. One-piece construction.
  - 2. Fixed inlet baffle plate.
  - 3. 1/4 inch thick, fixed \_\_\_\_\_° V-notch weir plate sized for a maximum surge flow of \_\_\_\_\_ gpm. The downstream face of the weir plate shall be beveled at 45°.
- C. Materials:
  - 1. Fiberglass reinforced plastic.
  - 2. Interior and exterior surfaces shall be free of irregularities or exposed glass.
  - 3. Minimum 3/16 inch wall thickness.
  - 4. Minimum 30% glass by weight.
  - 5. Isophthalic polyester resin.
  - 6. 2 inch (minimum) top flange.
  - 7. Molded-in stiffening ribs, maximum 12 inch center to center spacing.
  - 8. 15 mil Isophthalic U.V. resistant gel coat on all surfaces, white interior, grey exterior.
  - 9. Floor mounted anchor clips, pre-drilled with a 3/4 inch hole, pultruded fiberglass construction.
  - 10. Tensile strength (ASTM D 638): 14,000 PSI.
  - 11. Flexural strength (ASTM D 790): 27,000 PSI.
  - 12. Flexural modulus (ASTM D 790): 1,000,000 PSI.
  - 13. Barcol hardness (ASTM D 2583): 50.

## 2.3 OPTIONS: **(select all that apply)**

- A. Stilling well:
  - 1. 2 inch coupling, for user-supplied stilling well.
  - 2. 8 inch diameter attached, with 2 inch opening.
  - 3. 8 inch diameter detached, with 2 inch coupling, interconnection tubing by others.
  - 4. 12 inch diameter attached, with 2 inch opening.
  - 5. 12 inch diameter detached, with 2 inch coupling, interconnection tubing by others.
- B. Laminated, high visibility staff gauge:
  - 1. Graduated in 1/10 foot and 1/100 foot increments.
  - 2. Graduated in 2mm increments.
- C. Ultrasonic mounting bracket:
  - 1. Fixed position stainless steel.
  - 2. Horizontally and vertically adjustable stainless steel.
- D. Removable T-316 stainless steel bubble tube, for 1/8 inch O.D. bubble line.
- E. Removable T-316 stainless steel sample tube, for 3/8 inch O.D. sample line.
- F. End Connections:
  - 1. \_\_\_\_\_ inch inlet and / or outlet pipe stubs with flexible PVC boot(s) and stainless steel bands to connect to \_\_\_\_\_ inch, \_\_\_\_\_ style piping.
  - 2. \_\_\_\_\_ inch, \_\_\_\_\_ style inlet and / or outlet ANSI 150 lb. flat-faced flanges.
- G. Removable stainless steel probe carrier **(specify length and O.D. of probe)**.
- H. Submerged probe / area velocity probe cavity **(specify length and O.D. of probe)**.
- I. Removable open cell fiberglass grating over the weir box.
- J. Removable cover with T-304 stainless steel bolt hardware over the weir box:
  - a. Flat fiberglass.



- b. Lexan.
- K. Chemical or temperature resistant service (***the standard flexible boots are PVC, ensure that either the chemical or temperature is compatible with PVC or that alternate end connects are provided***):
  - 1. Gel coat only.
  - 2. Gel coat and resin (required for temperature service).
  - 3. Maximum temperature: \_\_\_\_\_ ° F.
  - 4. Chemical(s) and concentration(s): \_\_\_\_\_.

PART 3 EXECUTION

3.1 EXAMINATION

- A. Verify that the weir box dimensions are correct and project conditions are suitable for installation. Do not proceed with installation until condition deficiencies have been corrected.

3.2 INSTALLATION

- A. Install products in accordance with engineer’s instructions, plans, blueprints, etc.
- B. Connect the flexible PVC boots to the inlet and outlet pipe stubs (if provided).
- C. Set the weir box at the elevation indicated on the engineer’s drawings, with the weir plate downstream.
- D. The weir box should be leveled from front to back and from side to side; it is critical that the weir plate is vertical.
- E. Connect the flexible PVC boots to the existing piping.
- F. Embed the weir box (as appropriate) in concrete; pour concrete in maximum 6 inch lifts; internally line and brace the weir box as necessary to ensure bowing or distortion does not occur.
- G. For additional installation instructions refer to latest revision of document WB-I.

3.3 ADJUST AND CLEAN

- A. Clean surfaces in accordance with the manufacturer’s instructions.
- B. Remove trash and debris, and leave the site in a clean condition.

END OF SECTION

Document: WB-S  
 Revision: 0  
 Date: 1-1-14  
 By: Matt Kazmier